1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier

Product Name: ORANGE TOUGH 15
Product Number: 2215, 2216
Recommended Use: Cleaning agent
Uses Advised Against: For Industrial and Institutional Use Only

Manufacturer/Supplier: Spartan Chemical Company, Inc.
1110 Spartan Drive
Maumee, Ohio 43537 USA
800-537-8990 (Business hours)
www.spartanchemical.com

24 Hour Emergency Phone Numbers:
Medical Emergency/Information: 888-314-6171
Transportation/Spill/Leak: CHEMTREC 800-424-9300

2. HAZARDS IDENTIFICATION

GHS Classification
Skin Corrosion/Irritation: Category 2
Serious Eye Damage/Eye Irritation: Category 1
Skin Sensitization: Category 1

GHS Label Elements
Signal Word: Danger
Symbols:

Hazard Statements:
Causes skin irritation
Causes serious eye damage
May cause an allergic skin reaction

Precautionary Statements:
Prevention:
Wash hands and any exposed skin thoroughly after handling.
Wear protective gloves. Wear eye / face protection. Wear protective clothing.
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Response:
-Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.

-Skin
IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs: Get medical attention.

-Specific Treatment: See Safety Data Sheet Section 4: “FIRST AID MEASURES” for additional information.
Storage: Not Applicable  
Disposal: Dispose of contents and container in accordance with local, state and federal regulations.  
Hazards Not Otherwise Classified: Not Applicable  
Other Information: • Harmful if swallowed  
• Inhalation of vapors or mist may cause respiratory irritation.  
• Keep out of reach of children

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>40-70</td>
</tr>
<tr>
<td>Dipropylene Glycol Butyl Ether</td>
<td>29911-28-2</td>
<td>5-10</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>1-5</td>
</tr>
<tr>
<td>Alkylbenzene Sulfonic Acid</td>
<td>68584-22-5</td>
<td>1-5</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>1-5</td>
</tr>
<tr>
<td>Alkylbenzene Sulfonic Acid</td>
<td>68584-22-5</td>
<td>1-5</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>1-5</td>
</tr>
<tr>
<td>Soy Methyl Esters</td>
<td>67784-80-9</td>
<td>1-5</td>
</tr>
<tr>
<td>Limonene</td>
<td>5989-27-5</td>
<td>1-5</td>
</tr>
<tr>
<td>Undeceth-3</td>
<td>34398-01-1</td>
<td>1-5</td>
</tr>
<tr>
<td>Sodium Xylenesulfonate</td>
<td>1300-72-7</td>
<td>0.1-1</td>
</tr>
<tr>
<td>Tetrasodium EDTA</td>
<td>64-02-8</td>
<td>0.1-1</td>
</tr>
<tr>
<td>Colorant</td>
<td>PROPRIETARY</td>
<td>&lt;0.1</td>
</tr>
<tr>
<td>Colorant</td>
<td>PROPRIETARY</td>
<td>&lt;0.1</td>
</tr>
</tbody>
</table>

Specific chemical identity and/or exact percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

- **Eye Contact:** Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.
- **Skin Contact:** Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs: Get medical attention.
- **Inhalation:** Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison control center or physician if you feel unwell.
- **Ingestion:** Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention if you feel unwell.

**Note to Physicians:** Treat symptomatically.

5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media:** Product does not support combustion, Use extinguishing agent suitable for type of surrounding fire

**Specific Hazards Arising from the Chemical:** Dried product is capable of burning. Combustion products are toxic.

**Hazardous Combustion Products:** May include Carbon monoxide Carbon dioxide and other toxic gases or vapors.

**Protective Equipment and Precautions for Firefighters:** Wear MSHA/NIOSH approved self-contained breathing apparatus (SCBA) and full protective gear. Cool fire-exposed containers with water spray.

6. ACCIDENTAL RELEASE MEASURES

**Personal Precautions:** Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.

**Environmental Precautions:** Do not rinse spill onto the ground, into storm sewers or bodies of water.

**Methods for Clean-Up:** Prevent further leakage or spillage if safe to do so. Contain and collect spillage with...
non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

7. HANDLING AND STORAGE

Advice on Safe Handling: Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.

Storage Conditions: Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Keep from freezing.

Suggested Shelf Life: Minimum of 2 years from date of manufacture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine 102-71-6</td>
<td>TWA: 5mg/m³</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Engineering Controls: Provide good general ventilation. If work practices generate dust, fumes, gas, vapors or mists which expose workers to chemicals above the occupational exposure limits, local exhaust ventilation or other engineering controls should be considered.

Eye wash stations and shower facilities should be readily accessible in areas where the product is handled.

Personal Protective Equipment

Eye/Face Protection: Wear splash goggles.

Skin and Body Protection: Wear rubber or other chemical-resistant gloves.

Respiratory Protection: Not required with expected use. If occupational exposure limits are exceeded or respiratory irritation occurs, use of a NIOSH/MSHA approved respirator suitable for the use-conditions and chemicals in Section 3 should be considered.


9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance/Physical State:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color:</td>
<td>Orange</td>
</tr>
<tr>
<td>Odor:</td>
<td>Orange</td>
</tr>
<tr>
<td>pH:</td>
<td>8.5-9.0</td>
</tr>
<tr>
<td>Melting Point / Freezing Point:</td>
<td>No information available</td>
</tr>
<tr>
<td>Boiling Point / Boiling Range:</td>
<td>100 °C / 212 °F</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>99 °C / 210 °F ASTM D56</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>&lt; 1 (Butyl acetate = 1)</td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>No information available</td>
</tr>
<tr>
<td>Upper Flammability Limit:</td>
<td>No information available</td>
</tr>
<tr>
<td>Lower Flammability Limit:</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>No information available</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>No information available</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>1.00</td>
</tr>
<tr>
<td>Solubility(les):</td>
<td>Miscible in water</td>
</tr>
<tr>
<td>Partition Coefficient:</td>
<td>No information available</td>
</tr>
<tr>
<td>Autoignition Temperature:</td>
<td>No information available</td>
</tr>
<tr>
<td>Decomposition Temperature:</td>
<td>No information available</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>No information available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY
Reactivity: This material is considered to be non-reactive under normal conditions of use.

Chemical Stability: Stable under normal conditions.

Possibility of Hazardous Reactions: Not expected to occur with normal handling and storage.

Conditions to Avoid: Extremes of temperature and direct sunlight.


Hazardous Decomposition Products: May include carbon monoxide, carbon dioxide (CO2) and other toxic gases or vapors.

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Eyes, Skin, Ingestion, Inhalation.

Symptoms of Exposure:
- Eye Contact: Pain, redness, swelling of the conjunctiva and tissue damage. Eye contact may cause permanent damage.
- Skin Contact: Pain, redness and cracking of the skin.
- Inhalation: Nasal discomfort and coughing.
- Ingestion: Pain, nausea, vomiting and diarrhea.

Immediate, Delayed, Chronic Effects

Product Information: Data not available or insufficient for classification.

Chronic Toxicity: Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure.

Numerical Measures of Toxicity
The following acute toxicity estimates (ATE) are calculated based on the GHS document.

ATEmix (oral): 5322 mg/kg
ATEmix (dermal): 6502 mg/kg

Component Acute Toxicity Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water 7732-18-5</td>
<td>&gt; 90 mL/kg (Rat)</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Dipropylene Glycol Butyl Ether 29911-28-2</td>
<td>= 1620 µL/kg (Rat)</td>
<td>Not Available</td>
<td>= 42.1 ppm (Rat) 4 h</td>
</tr>
<tr>
<td>Triethanolamine 102-71-6</td>
<td>= 4190 mg/kg (Rat)</td>
<td>&gt; 20 mL/kg (Rabbit)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Alkylbenzene Sulfonic Acid 68584-22-5</td>
<td>= 775 mg/kg (Rat)</td>
<td>= 2000 mg/kg (Rabbit)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Limonene 5989-27-5</td>
<td>= 5200 mg/kg (Rat) = 4400 mg/kg (Rat)</td>
<td>&gt; 5 g/kg (Rabbit)</td>
<td>Not Available</td>
</tr>
<tr>
<td>Sodium Xylenesulfonate 1300-72-7</td>
<td>= 1000 mg/kg (Rat)</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Tetrasodium EDTA 64-02-8</td>
<td>= 1658 mg/kg (Rat)</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

Carcinogenicity: No components present at 0.1% or greater are listed as to being carcinogens by ACGIH, IARC, NTP or OSHA.

12. ECOLOGICAL INFORMATION

Ecotoxicity

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/Aquatic Plants</th>
<th>Fish</th>
<th>Toxicity Microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene Glycol Butyl Ether 29911-28-2</td>
<td>Not Available</td>
<td>841: 96 h Poecilia reticulata mg/L LC50 static</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Triethanolamine 102-71-6</td>
<td>216: 72 h Desmodesmus subspicatus mg/L EC50 169: 96 h Desmodesmus subspicatus mg/L EC50</td>
<td>10600 - 13000: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Pimephales promelas mg/L LC50 static 450 - 1000:</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Chemical</td>
<td>Not Available</td>
<td>3: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>Not Available</td>
<td>2.9: 48 h Daphnia magna mg/L EC50</td>
</tr>
<tr>
<td>--------------------------</td>
<td>---------------</td>
<td>---------------------------------------------</td>
<td>---------------</td>
<td>----------------------------------</td>
</tr>
<tr>
<td>Alkylbenzene Sulfonic Acid 68584-22-5</td>
<td>Not Available</td>
<td>0.619 - 0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Limonene 5989-27-5</td>
<td>Not Available</td>
<td>1.01: 72 h Desmodesmus subspicatus mg/L EC50</td>
<td>41: 96 h Lepomis macrochirus mg/L LC50 static 59.8: 96 h Pimephales promelas mg/L LC50 static</td>
<td>Not Available</td>
</tr>
<tr>
<td>Tetrasodium EDTA 64-02-8</td>
<td>1.01: 72 h Desmodesmus subspicatus mg/L EC50</td>
<td>41: 96 h Lepomis macrochirus mg/L LC50 static 59.8: 96 h Pimephales promelas mg/L LC50 static</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

**Persistence and Degradability:** No information available.

**Bioaccumulation:** No information available.

**Marine Pollutant:** Yes.

**Other Adverse Effects:** No information available

### 13. DISPOSAL CONSIDERATIONS

**Disposal of Wastes:** Dispose of in accordance with federal, state and local regulations.

**Contaminated Packaging:** Dispose of in accordance with federal, state and local regulations.

### 14. TRANSPORT INFORMATION

**DOT:** Not Regulated

**Proper Shipping Name:** Non Hazardous Product

**Special Provisions:** Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Check with a trained hazardous materials transportation expert for information specific to your situation.

**IMDG:**

**UN/ID No:** UN3082

**Proper Shipping Name:** Environmentally hazardous product, liquid, n.o.s., (contains d-limonene), Marine Pollutant

**Hazard Class:** 9

**Packing Group:** III

**Marine Pollutant:** Yes.

**Additional information:** According to IMDG Code 2.10.2.7, marine pollutants packed in single or inner packagings with a capacity of not more than 5 L or 5 kg are excluded from marine pollutant marking requirements.

### 15. REGULATORY INFORMATION

**TSCA Status:** (Toxic Substance Control Act Section 8(b) Inventory)

All chemical substances in this product are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

**SARA 313**

This product does not contain listed substances above the "de minimus" level

**SARA 311/312 Hazard Categories**

- **Acute Health Hazard:** Yes
- **Chronic Health Hazard:** No
- **Fire Hazard:** No
- **Sudden release of pressure hazard:** No
- **Reactive Hazard:** No

**California Proposition 65**
This product is not subject to warning requirements under California Proposition 65.

### 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards: 3</th>
<th>Flammability: 1</th>
<th>Instability: 0</th>
<th>Special: N/A</th>
</tr>
</thead>
<tbody>
<tr>
<td>HMIS</td>
<td>Health Hazards: 3</td>
<td>Flammability: 1</td>
<td>Physical Hazards: 0</td>
<td></td>
</tr>
</tbody>
</table>

**Revision Date:** 02-Jul-2021  
**Reasons for Revision:** Section, 14

**Disclaimer:**  
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**